

Measurments table for Green Square flat system

Sign size	Width sign	Visible insert / Angle End cap length (AEC-Fxxx)	Number of DST (2.5mm) per angle End cap	Back width (BP-Fxxx)- New	Recommended Thickness	B			B			B			B			Separation Strips		
						Paper			Vinyl			Aluminum			X-Bond			Length of Separation Strips SPS-Fxxx	PN	
						Required width	Recommended Thickness	PN	Required width + Reinforcement tape	Recommended Thickness + Reinforcement tape	PN	Required width	Recommended Thickness	PN	Required width	Recommended Thickness	PN			
Full Extrusion	F80	120.2mm / 4.73"	71mm / 2.79"	-	-	-	78mm / 3.07"	0.5mm	CC80	78mm / 3.07"	0.5mm	CC80	78mm / 3.07"	0.5mm	MBI-F80	78mm / 3.07"	2mm	Xbond-2mm-F80	78mm / 3.07"	SPS-F80
	F100	140.2mm / 5.52"	90.5mm / 3.56"	-	-	-	98mm / 3.86"	0.5mm	CC100	98mm / 3.86"	0.5mm	CC100	98mm / 3.86"	0.5mm	MBI-F100	98mm / 3.86"	2mm	Xbond-2mm-F100	98mm / 3.86"	SPS-F100
	F120	160.2mm / 6.3"	111mm / 4.37"	-	-	-	118mm / 4.64"	1mm	CC120	118mm / 4.64"	1mm	CC120	118mm / 4.64"	0.5mm	MBI-F120	118mm / 4.64"	2mm	Xbond-2mm-F120	118mm / 4.64"	SPS-F120
	F150	190.2mm / 7.49"	141mm / 5.55"	-	-	-	148mm / 5.83"	1mm	CC150	148mm / 5.83"	1mm	CC150	148mm / 5.83"	0.5mm	MBI-F150	148mm / 5.83"	2mm	Xbond-2mm-F150	148mm / 5.83"	SPS-F150
FUN15	F200	232.5mm / 9.15"	183mm / 7.20"	1	180mm / 7.09"	1.5mm	198mm / 7.8"	1mm	CC200	198mm / 7.8"	1mm	CC200	198mm / 7.8"	0.5mm	MBI-F200	198mm / 7.8"	2mm	Xbond-2mm-F200	198mm / 7.80"	SPS-F200
	F-A4	244.5mm / 9.63"	195mm / 7.68"	1	193mm / 7.60"	1.5mm	210mm / 8.27"	1mm	CCA4	210mm / 8.27"	1mm	CCA4	210mm / 8.27"	0.5mm	MBI-F-A4	210mm / 8.27"	2mm	Xbond-2mm-F-A4	210mm / 8.27"	SPS-FA4
	F-Letter	249.5mm / 9.82"	200mm / 7.87"	1	198mm / 7.80"	1.5mm	215.9mm / 8.5"	1mm	CCLetter	215.9mm / 8.5"	1mm	CCLetter	215.9mm / 8.5"	0.5mm	MBI-F-Letter	215.9mm / 8.5"	2mm	Xbond-2mm-F-Letter	215mm / 8.46"	SPS-FLetter
	F11	313.5mm / 12.34"	264mm / 10.34"	2	260mm / 20.24"	1.5mm	279mm / 11"	1mm	C11	279mm / 11"	1mm	CC11	279mm / 11"	0.5mm	MBI-F11	279mm / 11"	2mm	Xbond-2mm-F11	279mm / 10.98"	SPS-F11
	F300	331.5mm / 13.05"	285mm / 11.22"	3	280mm / 11.02"	1.5mm	297mm / 11.69"	1mm	CC300x1mm	297mm / 11.69"	1mm	CC300x1mm	297mm / 11.69"	0.5mm	MBI-F300	297mm / 11.69"	2mm	Xbond-2mm-F300	297mm / 11.69"	SPS-F300
	F14	389.5mm / 15.33"	340mm / 13.39"	3	338mm / 13.31"	1.5mm	355.5mm / 14"	1mm	CC14x1mm	355.5mm / 14"	1mm	CC14x1mm	355.5mm / 14"	0.5mm	MBI-F14	355.5mm / 14"	2mm	Xbond-2mm-F14	355mm / 13.98"	SPS-F14
	F400	430.5mm / 16.95"	381mm / 15.00"	3	379mm / 14.92"	1.5mm	396mm / 15.59"	2mm	CC400	396mm / 15.59"	2mm	CC400	396mm / 15.59"	0.5mm	MBI-F400	396mm / 15.59"	2mm	Xbond-2mm-F400	396mm / 15.59"	SPS-F400
	F420	454.5mm / 17.89"	405mm / 15.94"	3	403mm / 15.87"	1.5mm	420mm / 16.54"	2mm	CC420	420mm / 16.54"	2mm	CC420	420mm / 16.54"	0.5mm	MBI-F420	420mm / 16.54"	2mm	Xbond-2mm-F420	420mm / 16.54"	SPS-F420
	F17	467.5mm / 18.41"	418mm / 16.46"	3	415mm / 16.34"	1.5mm	432mm / 17"	2mm	CC17	432mm / 17"	2mm	CC17	432mm / 17"	0.5mm	MBI-F17	432mm / 17"	2mm	Xbond-2mm-F17	430mm / 16.93"	SPS-F17
	FUN20	F500	532mm / 20.94"	482.5mm / 19.00"	4	479.5mm / 18.88"	2mm	497.5mm / 19.59"	2mm	CC500	497.5mm / 19.59"	2mm	CC500	497.5mm / 19.59"	0.8mm	MBI-F500	497.5mm / 19.59"	2mm	Xbond-2mm-F500	497mm / 19.57"
F22		594mm / 23.4"	544.5mm / 21.44"	4	541.5mm / 21.32"	2mm	559mm / 22"	2mm	CC22	559mm / 22"	2mm	CC22	559mm / 22"	0.8mm	MBI-F22	559mm / 22"	2mm	Xbond-2mm-F22	559mm / 22"	SPS-F22
F600		629.5mm / 24.78"	580mm / 22.83"	4	577mm / 22.72"	2mm	595mm / 23.43"	2mm	CC600	595mm / 23.43"	2mm	CC600	595mm / 23.43"	0.8mm	MBI-F600	595mm / 23.43"	2mm	Xbond-2mm-F600	595mm / 23.43"	SPS-F600
F24		644mm / 25.35"	595mm / 23.43"	4	592mm / 23.31"	2mm	609.6mm / 24"	2mm	CC24	609.6mm / 24"	2mm	CC24	609.6mm / 24"	0.8mm	MBI-F24	609.6mm / 24"	2mm	Xbond-2mm-F24	609mm / 23.98"	SPS-F24
F700		745.5mm / 29.35"	696mm / 27.40"	5	693mm / 27.28"	2mm	-	-	-	711mm / 28"	2mm	CC700x2mm	711mm / 28"	0.8mm	MBI-F700	711mm / 28"	2mm	Xbond-2mm-F700	-	-
F800		847.5mm / 33.37"	798mm / 31.42"	5	795mm / 31.3"	2mm	-	-	-	813mm / 32"	2mm	CC800x2mm	813mm / 32"	0.8mm	MBI-F800	813mm / 32"	2mm	Xbond-2mm-F800	-	-
F900		948.5mm / 37.34"	899mm / 35.39"	6	896mm / 35.28"	2mm	-	-	-	914mm / 36"	2mm	CC900x2mm	914mm / 36"	0.8mm	MBI-F900	914mm / 36"	2mm	Xbond-2mm-F900	-	-
F1000	1050.5mm / 41.36"	1001mm / 39.41"	6	998mm / 39.29"	2mm	-	-	-	1016mm / 40"	2mm	CC1000x2mm	1016mm / 40"	0.8mm	MBI-F1000	1016mm / 40"	2mm	Xbond-2mm-F1000	-	-	

The Back in signs F500 - F1000 must to be from X-Bond only!
 The length of the Back in signs F500 - F1000 have to be shorter from the extrusion in 3mm (0.118")

